

## WHAT IS CLAIMED IS:

1. A blank comprising:

5 a body having a knitted section with a plurality of first  
yarns in a knit direction, said body having an opening,

wherein said body has an edge between said knitted section  
and said opening, said edge having a plurality of second yarns  
10 being located therein, said plurality of second yarns being  
elastic and providing a tension at said edge when worn on a  
human body.

2. The blank of claim 1, wherein said knitted section has  
15 a first side and a second side opposite said first side, and  
wherein said plurality of second yarns are on said first side  
adjacent said edge.

3. The blank of claim 1, wherein said knitted section has  
20 a first side and a second side, said plurality of second yarns  
being on said second side adjacent said edge.

4. The blank of claim 2, wherein said plurality of second  
yarns are disposed on both said first side and said second side  
25 at said edge.

5. The blank of claim 1, wherein said knitted section has  
a first width and said edge has a second width, said second  
width being greater than said first width.

6. The blank of claim 1, wherein said plurality of second yarns are integrally knit with said plurality of first yarns at said edge.

5 7. A blank comprising:

a body having a knitted section with a plurality of first yarns disposed in a knit direction, said body having an opening,

10 wherein said body has an edge between said knitted section and said opening, said edge having said plurality of first yarns terminating a predetermined distance away from said edge so that said edge is formed from a plurality of second yarns, said plurality of second yarns being disposed in said knitted  
15 direction, said plurality of second yarns being elastic yarns and providing a tension at said edge when worn on a human body.

8. A blank comprising:

20 a knitted section having a plurality of first yarns disposed in a knit direction, said plurality of first yarns being non-elastic yarns, said knitted section having an aperture, said aperture having a circumference, said circumference being formed by a plurality of second yarns, said  
25 plurality of second yarns being elastic yarns and providing a tension at said circumference when worn on a human body.

9. The blank of claim 7, wherein said plurality of second yarns are made of a material selected from the group consisting  
30 of elastic yarns, spandex, a bare elasthane, a nylon elasthane

combination, a polyester elasthane combination, a cotton elasthane, and any combinations thereof.

10. The blank of claim 7, wherein said aperture is  
5 disposed through a portion of a knit panty and is selected from the group consisting of a leg hole, a band, a leg portion, and any combinations thereof.

11. A blank comprising:

10 a body having a knitted section with a plurality of first  
yarns disposed in a knit direction, said body having an  
aperture, wherein said body has an edge between said aperture  
and said knitted section, said edge being formed from a  
15 plurality of second yarns being elastic yarns that overlap said  
plurality of first yarns, said plurality of second yarns  
providing a tension at said edge when worn on a human body.

12. The blank of claim 11, wherein said knitted section  
20 has an outer surface, and wherein said plurality of second yarns  
are knit into said outer surface.

13. The blank of claim 11, wherein said knitted section  
has an inner surface, and wherein said plurality of second yarns  
25 are knit into said inner surface.

14. The blank of claim 11, wherein said edge has a first  
portion, a second portion opposite said first portion, and an  
intermediate portion between said first portion and said second  
30 portion, wherein said first portion is made from said plurality  
of second yarns.

15. The blank of claim 14, wherein said first portion and  
said second portion are made from said plurality of second  
yarns.

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16. The blank of claim 15, wherein said second portion is  
made from said plurality of second yarns.

10 17. The blank of claim 15, wherein said intermediate  
portion is made from said plurality of second yarns.

15 18. The blank of claim 11, wherein said plurality of  
second yarns are a plurality of elastic yarns, and wherein said  
plurality of elastic yarns overlap said knitted portion at said  
edge.

20 19. The blank of claim 11, wherein the plurality of second  
yarns overlap said knitted portion above and below said knitted  
portion at said edge.

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20. The blank of claim 11, wherein said plurality of first  
yarns are selected from the group consisting of nylon, cotton,  
polyester, wool, silk, a flat ground, a non-elastic having  
portions of elastic yarns, and any combinations thereof.

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21. The blank of claim 11, wherein said plurality of  
second yarns are selected from the group consisting of spandex,  
a bare elasthane, a nylon elasthane combination, a polyester  
elasthane combination, a cotton elasthane, and any combinations  
30 thereof.